

## WHAT IS CLAIMED IS:

- 1/ Spectacles of the type without a surround, comprising a bridge interconnecting two lenses, and two hinged side arms, each side arm being mounted to pivot about a horizontal axis that is oblique, between a deployed position for use and a folded position against the inside surfaces of the lenses, wherein each side arm is connected to the corresponding lens via a hinge link of one-piece structure, said link having an inner portion fixed against the inside surface of the lens and prevented from turning relative thereto, and an outer portion offset laterally from said lens, with said side arm being hinged to the back of said outer portion via a terminal eyelet of the side arm.
- 2/ Spectacles according to claim 1, wherein the inner portion of each hinge link is fixed to the corresponding lens by a through screw, turning being prevented by a through finger projecting from said inner portion.
- 3/ Spectacles according to claim 2, wherein the inner portion presents a tapping associated with the through screw whose shank passes through a hole in the lens, and the finger of said inner portion is received in a lateral notch in said lens.
- 4/ Spectacles according to claim 1, wherein the outer portion of each hinge link presents a rear facet extending in a vertical plane that is oblique, and against which the terminal eyelet of the corresponding side arm is held.
- 5/ Spectacles according to claim 4, wherein the outer portion presents a cylindrical finger projecting from the rear facet, with the terminal eyelet of the side arm being mounted thereon, said terminal eyelet being held by

means of a screw whose shank passes into a tapped hole formed on the axis of said cylindrical finger.

6/ Spectacles according to claim 4, wherein the rear  
5 facet further presents two abutment-forming projections for engaging the side arm and serving to define the range over which said side arm can pivot between its deployed position and its folded position.

10 7/ Spectacles according to claim 4, wherein the outer portion receives a grub screw having threaded ends, and presenting a central portion that is smooth, the grub screw projecting from the rear facet and having the terminal eyelet of the side arm mounted thereon, said  
15 terminal eyelet being held in place by a nut screwed onto the free end of said grub screw.

8/ Spectacles according to claim 4, wherein the rear facet further presents a single abutment-forming  
20 projection for engaging the side arm and serving to define the range over which said side arm can pivot between its deployed position and its folded position.

9/ Spectacles according to claim 4, wherein the outer  
25 portion presents a front facet that is smooth and convex.

10/ Spectacles according to claim 1, wherein the inner portion and the outer portion of each hinge link together form an obtuse-angled bend, and are connected together by  
30 a central portion which presents ductility enabling the angular position of said outer portion to be adjusted relative to said inner portion.

11/ Spectacles according to claim 10, wherein each hinge  
35 link is made as a casting of stainless steel, and includes a central portion that has been subjected to annealing treatment.

12/ Spectacles according to claim 1, wherein each side  
arm is made of titanium wire of section that is  
preferably flat for the terminal eyelet and its portion  
5 adjacent to said eyelet.